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DAMPER RELOCATION BRACKETS

When fitting the damper relocation brackets make sure that the wheels are pointing straight ahead and the steering damper is at half travel to allow equal movements each way when steering is turned from lock to lock. After assembly make sure that the brackets don't foul anything when the steering is turned lock to lock.



SUMO GL79

Fitted when using a Defender EYE / PIN damper 9.5 inch travel. **The mount needs to be angled slightly forward** as the damper does not run parallel with the drag link.

When fitting on a **Defender** as part of a **Drop Arm Conversion Kit** the Damper Mount will be fitted closer to the Drop Arm as pictured,

When fitting to a **Discovery 1** as part of a **Steering Damper Relocation Kit** the Damper Mount will be fitted more inboard.



SUMO GL80

Fitted when using a Discovery PIN / PIN damper 8.25 inch travel.



SUMO GL78

The side mount is multi hole fitment as there is many different types of steering guards which are sometimes in the way. The ability to use the different bolt holes allows you to fit the side mount so that the damper does not foul the steering guard. Ideally the damper wants to be mounted as far forward as possible.